



Heidelberg Materials

Tanzania Portland Cement Public Limited Company

P.O.Box 1950, Dar es Salaam-Tanzania

Telephone: +255 746 810930

Fax: +255 746 810931

info@twigacement.com

www.twigacement.com

MONTHLY CERTIFICATE OF CHEMICAL AND PHYSICAL TESTS
TWIGA EXTRA, CEM II/B-L CLASS 32.5 R
JUNE, 2025

Sampled and tested in accordance with the requirements of the Tanzanian Bureau of Standards

TZS 727-1/EAS 18-1. Equivalent to EN 197-1

| CHEMICAL TEST RESULTS | | | |
|---|----------------------|---------------------------------|---------------------------|
| Test | Unit | Test results monthly average | Specified requirements |
| Loss on ignition | [%] | 11.5 | No Requirement |
| Insoluble Residue | [%] | 1.22 | Less than 5.0% |
| CaO | [%] | 56.0 | No Requirement |
| SiO ₂ | [%] | 19.3 | No Requirement |
| CaO/SiO ₂ | [-] | 2.90 | Not less than 2.0% |
| Al ₂ O ₃ | [%] | 5.05 | No Requirement |
| Fe ₂ O ₃ | [%] | 3.18 | No Requirement |
| MgO | [%] | 1.30 | Not more than 5.0% |
| SO ₃ | [%] | 2.57 | Less than 3.5% |
| K ₂ O | [%] | 0.42 | No Requirement |
| Na ₂ O | [%] | 0.16 | No Requirement |
| P ₂ O ₅ | [%] | 0.44 | No Requirement |
| TiO ₂ | [%] | 0.54 | No Requirement |
| MnO | [%] | 0.07 | No Requirement |
| (Na ₂ O+0.658K ₂ O) | [%] | 0.44 | No Requirement |
| Cl | [%] | 0.002 | Less than 0.10% |
| PHYSICAL TEST RESULTS | | | |
| Density | [kg/m ³] | 3100 | No requirement |
| Specific Surface (Blaine) | [m ² /kg] | 467 | No Requirement |
| Sieving Residue on 45 mic. | [%] | 11.5 | No Requirement |
| Initial setting time | [minutes] | 159 | Not less than 75 minutes |
| Final setting time | [minutes] | 214 | Not Requirement |
| Soundness (expansion) | [mm.] | 1.0 | Not more than 10 mm. |
| Compressive strength 2 days | [MPa] | 15.5 | More than 10 MPa. |
| Compressive strength 28 days* | [MPa] | 35.5 | Between 32.5 and 52.5 MPa |

Remarks: *The 28 days strength is the average of previous month.

Wazo Hill, 2025/07/06th

Quality Control Manager

Plant Manager

Ag. Commercial Director

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