



Heidelberg Materials

Tanzania Portland Cement Public Limited Company

P.O.Box 1950, Dar es Salaam-Tanzania

Telephone: +255-746 810 930

Fax: +255-746 810 931

Info@twigacement.com

www.twigacement.com

MONTHLY CERTIFICATE OF CHEMICAL AND PHYSICAL TESTS TWIGA ORDINARY, CEM I CLASS 42.5 N

JUNE, 2025

Sampled and tested in accordance with the requirements of the Tanzanian Bureau of Standards

TZS 727-1/EAS 18-1. Equivalent to EN 197-1

CHEMICAL TEST RESULTS			
Test	Unit	Test results monthly average	Specified requirements
Loss on ignition	[%]	4.61	Less than 5.0%
Insoluble residue	[%]	1.04	Less than 5.0%
CaO	[%]	60.0	No Requirement
SiO ₂	[%]	21.1	No Requirement
CaO/SiO ₂	[-]	2.84	Not less than 2.0%
Al ₂ O ₃	[%]	5.66	No Requirement
Fe ₂ O ₃	[%]	3.24	No Requirement
MgO	[%]	0.84	Not more than 5.0%
SO ₃	[%]	2.62	Less than 3.5%
K ₂ O	[%]	0.42	No Requirement
Na ₂ O	[%]	0.11	No Requirement
P ₂ O ₅	[%]	0.25	No Requirement
TiO ₂	[%]	0.43	No Requirement
MnO	[%]	0.06	No Requirement
(Na ₂ O+0.658K ₂ O)	[%]	0.39	No Requirement
Cl ⁻	[%]	0.001	Less than 0.10%
PHYSICAL TEST RESULTS			
Density	[kg/m ³]	3000	No requirement
Specific Surface (Blaine)	[m ² /kg]	371	No Requirement
Sieving Residue on 45 mic.	[%]	13.5	No Requirement
Initial setting time	[minutes]	125	Not less than 60 minutes
Final setting time	[minutes]	177	No Requirement
Soundness (expansion)	[mm.]	1.0	Not more than 10 mm.
Compressive strength 2 days	[MPa]	21.2	More than 10 MPa.
Compressive strength 28 days*	[MPa]	50.9	Between 42.5 and 62.5 MPa

Remarks: *The 28 days strength is the average of previous month.

Wazo HHL 2025/07/06th

Quality Control Manager

Plant Manager

Ag. Commercial Director

Board Directors:
Hakan Cural (Turkish)
Alfonso Velaz (Spanish)
Francesco Brambilla (Italian)

Ruth Zuparu (Tanzanian)
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