



Heidelberg Materials

Tanzania Portland Cement Public Limited Company

P.O.Box 1950, Dar es Salaam-Tanzania

Telephone: +255-746 810 930

Fax: +255-746 810 931

Info@twigacement.com

www.twigacement.com

MONTHLY CERTIFICATE OF CHEMICAL & PHYSICAL TESTS

TWIGA MEGA CEM III/B-SR CLASS 42.5N

JULY, 2025

Sampled and tested in accordance with the requirements of the Tanzanian Bureau of Standards

TZS 727-1/ EAS 18-1. Equivalent to EN 197-1

CHEMICAL TEST RESULTS			
Test	Unit	Test results	Specified requirements
Loss on Ignition	[%]	3.79	No requirement
Insoluble Residues	[%]	1.04	Less than 5.0%
CaO	[%]	46.9	No requirement
SiO ₂	[%]	26.1	No requirement
CaO/SiO ₂	[-]	1.80	Not less than 2.0%
Al ₂ O ₃	[%]	10.2	No requirement
Fe ₂ O ₃	[%]	2.13	No requirement
MgO	[%]	4.91	Not more than 5.0%
SO ₃	[%]	3.03	Less than 3.5%
K ₂ O	[%]	0.42	No requirement
Na ₂ O	[%]	0.13	No requirement
P ₂ O ₅	[%]	0.35	No requirement
MnO	[%]	0.09	No requirement
TiO ₂	[%]	0.61	No requirement
(Na ₂ O + 0.658K ₂ O)	[%]	0.38	No requirement
Cl ⁻	[%]	0.001	Less than 0.10%
PHYSICAL TEST RESULTS			
Density	[kg/m ³]	3102	No requirement
Specific Surface (Blaine)	[m ² /kg]	474	No requirement
Sieving Residue on 45 mic.	[%]	6.2	No requirement
Initial Setting Time	[Minutes]	186	Not less than 60 minutes
Final Setting Time	[Minutes]	258	No requirement
Soundness (Expansion)	[mm]	1.0	Not more than 10.0 mm
Compressive Strength 2 days	[MPa]	12.7	More than 10.0 MPa
Compressive Strength 7 days	[MPa]	29.8	No requirement
Compressive Strength 28 days*	[MPa]	52.5	Between 42.5 and 62.5 MPa

Remarks: * The 28 days strength is the average of previous month

Wazo Hill, 2025/08/05th

Quality Control Manager

Plant Manager

Commercial Director

Board Directors:

Hakan Cural (Turkish)

Alfonso Velez (Spanish)

Francesco Brambilla (Italian)

Ruth Zaiyuna (Tanzanian)

Gary Whitehead (British)

Oswald Urassa (Tanzanian)