



Heidelberg Materials

Tanzania Portland Cement Public Limited Company

P.O.Box 1950, Dar es Salaam-Tanzania

Telephone: +255 746 810930

Fax: +255 746 810931

Info@twigacement.com

www.twigacement.com

MONTHLY CERTIFICATE OF CHEMICAL AND PHYSICAL TESTS

TWIGA EXTRA, CEM II/B-L CLASS 32.5 R

MARCH, 2026

Sampled and tested in accordance with the requirements of the Tanzanian Bureau of Standards

TZS 727-1/EAS 18-1. Equivalent to EN 197-1

CHEMICAL TEST RESULTS			
Test Parameters	Unit	Test results monthly average	Specified requirements
Loss on ignition	[%]	8.33	No Requirement
Insoluble Residue	[%]	1.25	Less than 5.0%
CaO	[%]	56.9	No Requirement
SiO ₂	[%]	20.7	No Requirement
CaO/SiO ₂	[-]	2.75	Not less than 2.0%
Al ₂ O ₃	[%]	5.75	No Requirement
Fe ₂ O ₃	[%]	3.69	No Requirement
MgO	[%]	1.23	Not more than 5.0%
SO ₃	[%]	2.48	Less than 3.5%
K ₂ O	[%]	0.39	No Requirement
Na ₂ O	[%]	0.12	No Requirement
P ₂ O ₅	[%]	0.54	No Requirement
TiO ₂	[%]	0.58	No Requirement
MnO	[%]	0.03	No Requirement
(Na ₂ O+0.658K ₂ O)	[%]	0.38	No Requirement
Cl	[%]	0.002	Less than 0.10%
PHYSICAL TEST RESULTS			
Density	[kg/m ³]	3100	No requirement
Specific Surface (Blaine)	[m ² /kg]	446	No Requirement
Sieving Residue on 45 mic.	[%]	10.5	No Requirement
Initial setting time	[minutes]	145	Not less than 75 minutes
Final setting time	[minutes]	206	Not Requirement
Soundness (expansion)	[mm.]	1.0	Not more than 10 mm.
Compressive strength 2 days	[MPa]	16.7	More than 10 MPa.
Compressive strength 28 days*	[MPa]	38.8	Between 32.5 and 52.5 MPa

Remarks: *The 28 days strength is the average of previous month.

Wazo Hill, 2026/04/04th

Quality Control Manager

Plant Manager

Commercial Director

Board Directors:

Hakan Gurdal (Turkish)

Alfonso Velez (Spanish)

Francesco Brambilla (Italian)

Ruth Zaipuna (Tanzanian)

Gary Whitehead (British)

Oswald Urassa (Tanzanian)