



Heidelberg Materials

Tanzania Portland Cement Public Limited Company

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MONTHLY CERTIFICATE OF CHEMICAL & PHYSICAL TESTS

TWIGA MEGA, CEM III/B-SR CLASS 42.5N

MAY, 2026

Sampled and tested in accordance with the requirements of the Tanzanian Bureau of Standards

TZS 727-1/ EAS 18-1. Equivalent to EN 197-1

CHEMICAL TEST RESULTS			
Test	Unit	Test results	Specified requirements
Loss on Ignition	[%]	3.14	No requirement
Insoluble Residues	[%]	1.06	Less than 5.0%
CaO	[%]	46.8	No requirement
SiO ₂	[%]	27.0	No requirement
CaO/SiO ₂	[-]	1.73	Not less than 2.0%
Al ₂ O ₃	[%]	9.43	No requirement
Fe ₂ O ₃	[%]	3.11	No requirement
MgO	[%]	4.98	Not more than 5.0%
SO ₃	[%]	3.03	Less than 3.5%
K ₂ O	[%]	0.41	No requirement
Na ₂ O	[%]	0.26	No requirement
P ₂ O ₅	[%]	0.20	No requirement
MnO	[%]	0.05	No requirement
TiO ₂	[%]	0.85	No requirement
(Na ₂ O+ 0.658K ₂ O)	[%]	0.45	No requirement
Cl ⁻	[%]	0.001	Less than 0.10%
PHYSICAL TEST RESULTS			
Density	[kg/m ³]	3102	No requirement
Specific Surface (Blaine)	[m ² /kg]	496	No requirement
Sieving Residue on 45 mic.	[%]	6.9	No requirement
Initial Setting Time	[Minutes]	207	Not less than 60 minutes
Final Setting Time	[Minutes]	299	No requirement
Soundness (Expansion)	[mm]	1.0	Not more than 10.0 mm
Compressive Strength 2 days	[MPa]	12.4	More than 10.0 MPa
Compressive Strength 7 days	[MPa]	29.9	No requirement
Compressive Strength 28 days*	[MPa]	50.0	Between 42.5 and 62.5 MPa

Remarks: * The 28 days strength is the average of previous month

Wazo Hill, 2025/06/04th

Quality Control Manager

Plant Manager

Ag. Commercial Director

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Alfonso Velez (Spanish)
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